

What is claimed is:

1. A refrigerator cabinet assembly, comprising:

an outer case including two laterally spaced side  
5 walls and a top wall interconnecting the two side walls,  
each of the side walls and the top wall including front face  
portions and rear face portions;

a plurality of reinforcing members for increasing the  
structural strength of the outer case; and

10 means for securing said plurality of reinforcing  
members to the outer case,

wherein the refrigerator cabinet assembly is devoid of  
welded portion.

15 2. The refrigerator cabinet assembly of claim 1, wherein  
said plurality of reinforcing members include a first and a  
second lower side reinforcing members.

20 3. The refrigerator cabinet assembly of claim 1, wherein  
said plurality of reinforcing members include a lower front  
reinforcing members.

25 4. The refrigerator cabinet assembly of claim 1, wherein  
said plurality of reinforcing members include an upper front  
reinforcing member.

5. The refrigerator cabinet assembly of claim 4, wherein said plurality of reinforcing members include a first and a second reinforcing brackets.

5 6. The refrigerator cabinet assembly of claim 1, wherein said plurality of reinforcing members include a upper and a lower rear reinforcing members.

10 7. The refrigerator cabinet assembly of claim 1, wherein the securing members are self-drilling screws.

8. The refrigerator cabinet assembly of claim 1, wherein the outer case is a pre-coated metal plate.

15 9. A refrigerator, comprising:  
a cabinet assembly including an outer case including two laterally spaced side walls and a top wall interconnecting the two side walls, a plurality of reinforcing members for increasing the structural strength  
20 of the outer case and means for securing said plurality of reinforcing members to the outer case; and

a plurality of insulating members made of expandable polyethylene,

25 wherein the refrigerator cabinet assembly is devoid of welded portion.